

# American Hakko Products, Inc.

# PRODUCT BULLETIN

Bulletin No: PB149

Issue Date: April 01, 2002

**Product:** 

FM-202 Soldering Station

**Part No:** FM202-01

Specification:

FM-202 Soldering Station

| Power Consumption     | 75W                                 |
|-----------------------|-------------------------------------|
| Temperature Range     | 200° – 400°C (400° - 840°F)         |
| Temperature Stability | +/-5°C (+/-9°F) at idle temperature |
| Output                | 24 V                                |

Soldering Iron

| Power Consumption        | 70 W (24 V) |
|--------------------------|-------------|
| Tip to ground resistance | < 2 0       |
| Tip to ground potential  | < 2 mV      |



#### Comments:

The FM-202 features Hakko's latest heating technology. The pulsing ceramic heating element delivers high thermal recovery. The FM-202 has many unique features.

- Process gate. Inserting the tip into the process gate ensures the accuracy of the soldering iron tip temperature. Process information is recorded on the tip with a bar code. The information is entered into the station using the process gate.
- Connector and grip. Ergonomic and replaceable grips (sleeve assemblies) are available in yellow, blue and orange. The sleeve assembly slides over the tip and then the tip locks into the connector. The connector has an LED that stays illuminated when the tip is hot.
- Lock out key card. Process control is maintained with the lock out key card. Once the
  tip temperature and parameter settings are entered they are "locked" and cannot be
  changed without the key card.
- Low tip temperature alarm. If the tip temperature drops below a preset setting an alarm sounds alerting the operator.
- Long life tips. There are over 50 different standard tip configurations. Each tip can operate at any temperature between 200° 400°C (400° 840°F).

From...

For pricing information, please contact your local American Hakko representative or our customer service department at (661) 294-0090.

American Hakko Products, Inc. 28920 N. Avenue Williams. Valencia, CA 91355 Tel: (661) 294-0090 Fax: (661) 294-0096 www.hakkousa.com AHP14 Rev 2000-01

## Contents:

| Part No.  | Description            |
|-----------|------------------------|
| n/a       | Station                |
| FM-2021   | Connector assembly     |
| See below | Sleeve assembly (Grip) |
| B2749     | Control card           |
| C1459     | Iron holder            |
| A1490     | Sponge                 |
| B2300     | Heat resistant pad     |
| B2756     | Tip tray               |
| B2419     | Power cord             |

Tips are not included and must be purchased separately. See Product Bulletin PB150 for a list of tips. Sleeve Assemblies are available in yellow (B2765), orange (B2768) and blue (B2769).

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## Available:

April 1, 2002

From...