

936 Soldering Station

CALIBRATION

After changing the soldering iron or replacing the heating element in the iron, the station should be recalibrated.

- Connect the cord assembly plug to the receptacle on the station.
- Set the temperature control knob to 400°C (750°F).
- Turn the power switch to 'ON' and wait until the temperature stabilizes. Remove the CAL potentiometer plug on the front panel.
- When the temperature stabilizes, use a straight-edge (-) screwdriver or small plus (+) screwdriver to adjust the screw (marked CAL at the station) until the tip thermometer indicates a temperature of 400°C (750°F). Turn the screw clockwise to increase the temperature and counterclockwise to reduce the temperature. Replace the CAL pot plug.